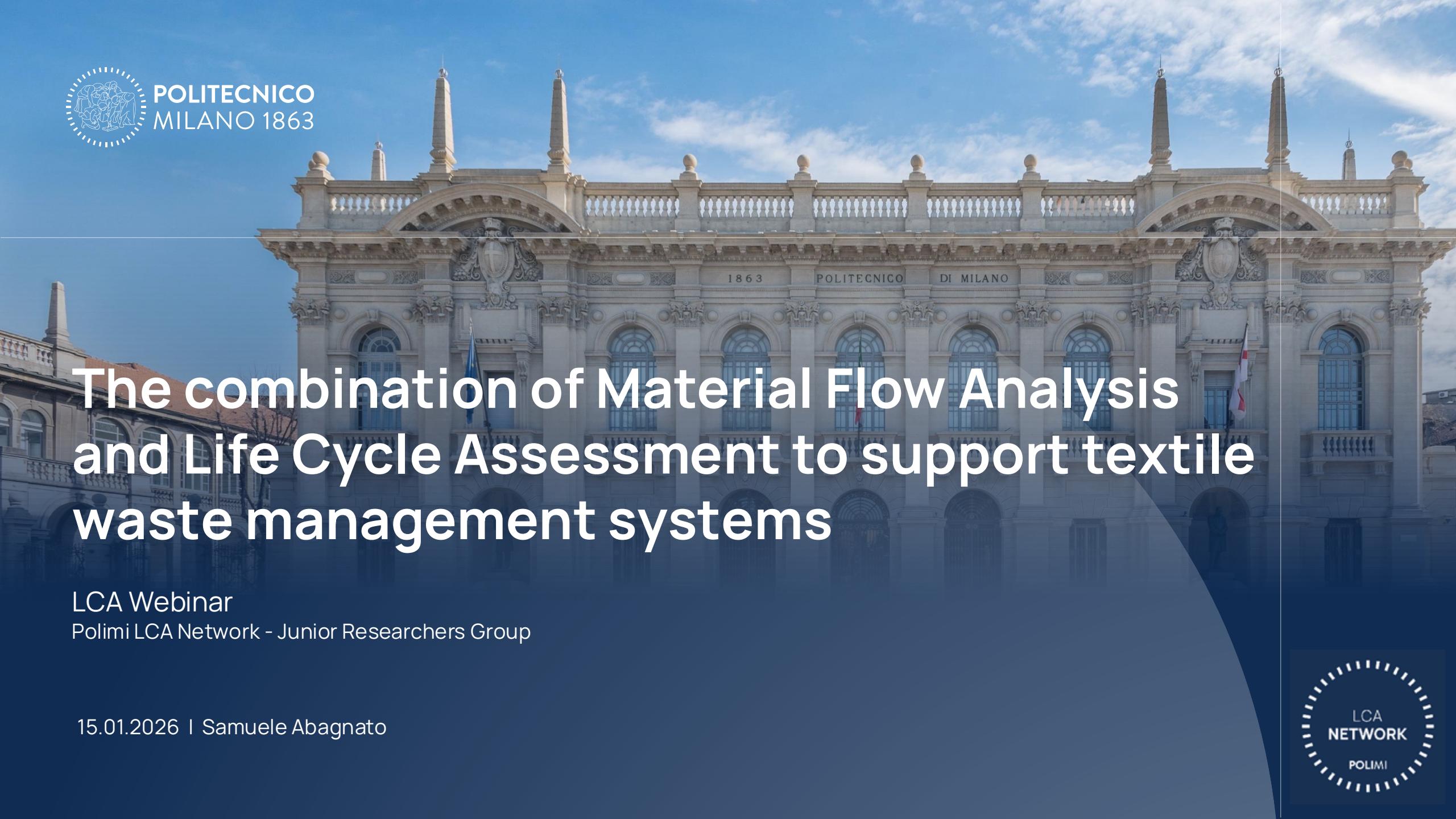




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The combination of Material Flow Analysis and Life Cycle Assessment to support textile waste management systems

LCA Webinar

Polimi LCA Network - Junior Researchers Group

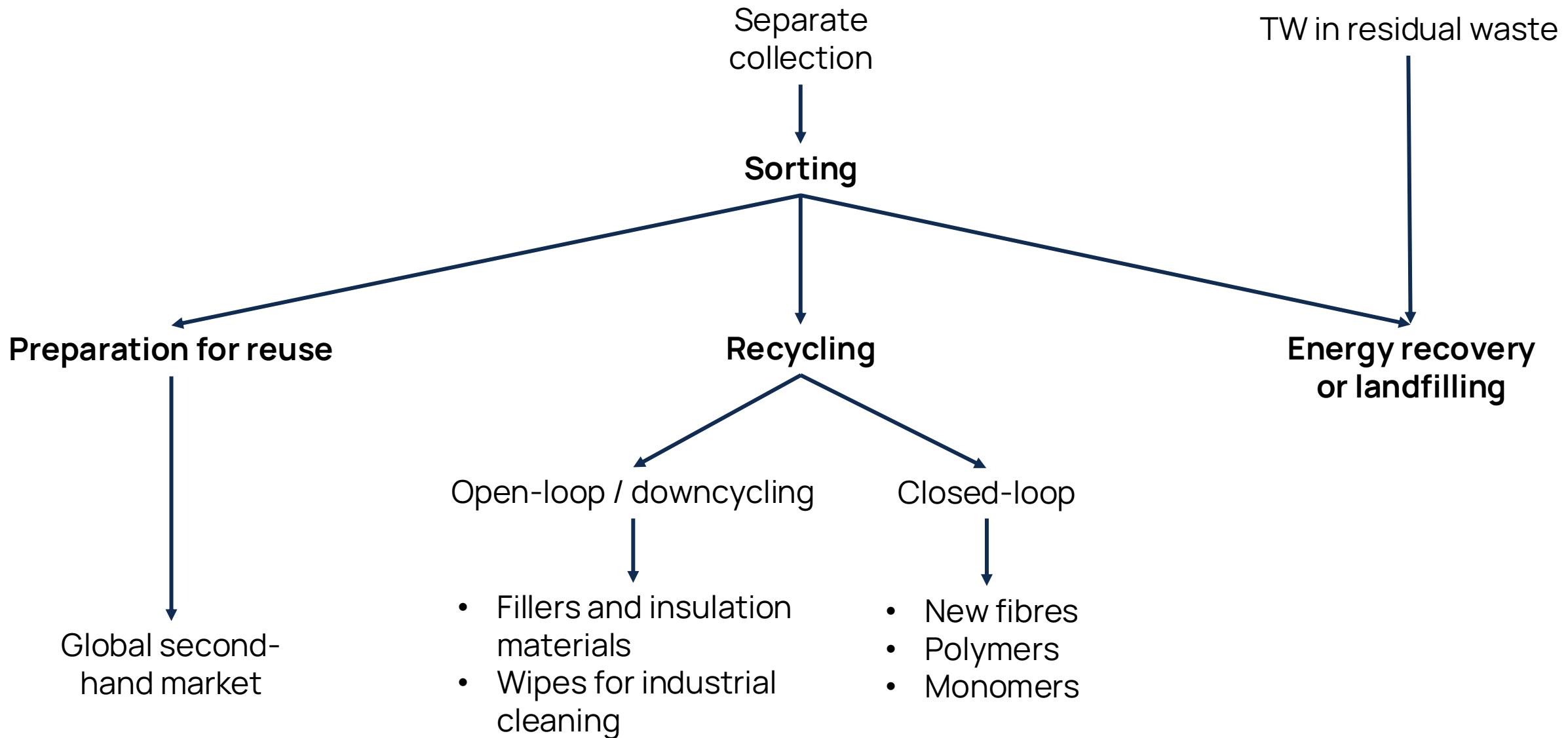
15.01.2026 | Samuele Abagnato



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Textile waste management framework



Goal and Scope

- The goal of the study is to **assess the potential environmental impacts of the management of the post-consumer textile waste (PCTW) produced in Lombardy.**
- Functional unit: the management of **1 t of PCTW** generated in Lombardy.

Decision-making support



In the current context, is it better to **recycle textiles in Europe or to export them for reuse?**

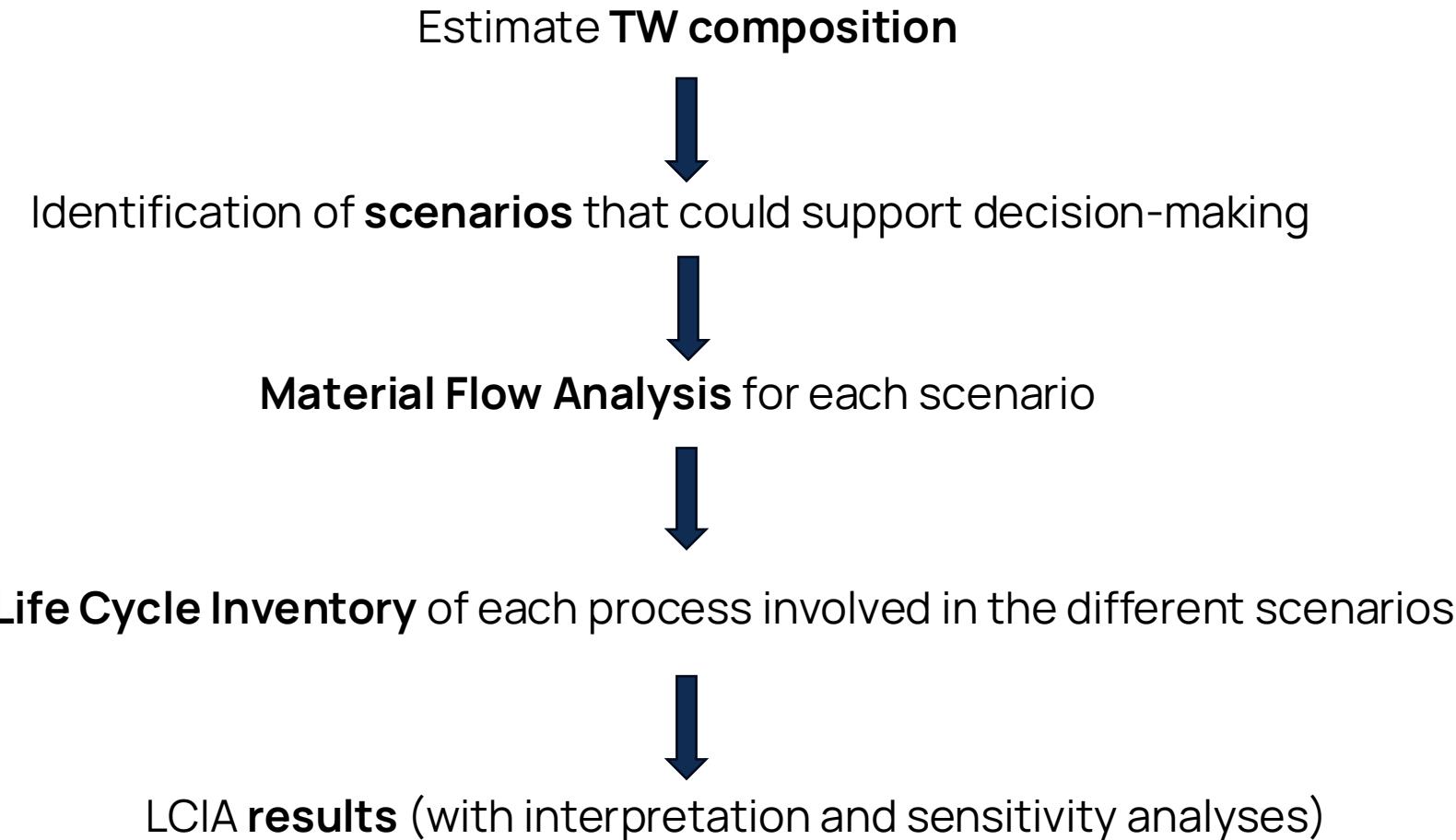


How much would a **low-fossil energy mix** affect the impacts if the waste management system remained unchanged?

Will **new recycling technologies** be effective in the reduction of life cycle impacts?

How could an **integrated waste management system** be designed in the future?

Steps of the analysis: from waste composition to LCA impacts

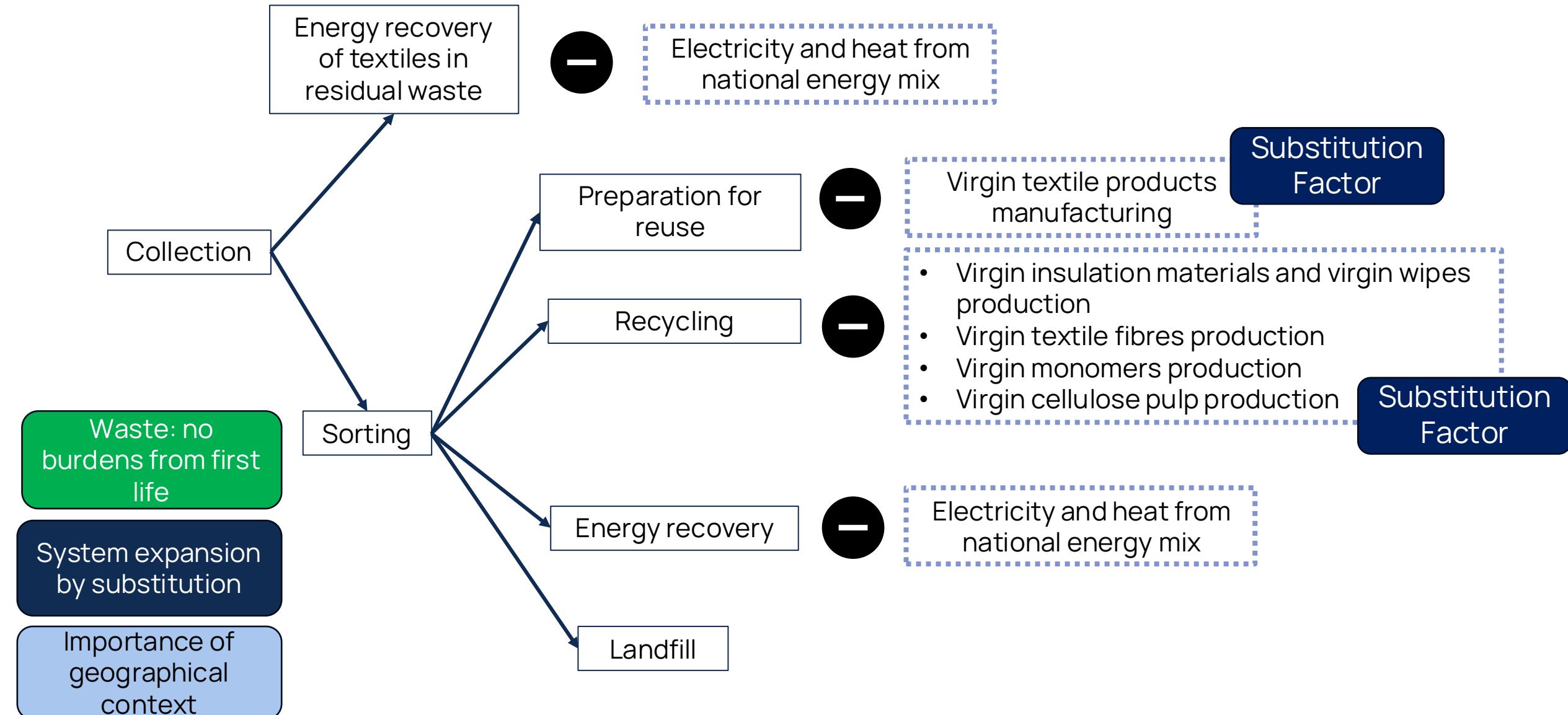


TW composition, MFA and LCIA results are linked one with each other

How to deal with decarbonisation effects?

How to deal with emerging technologies?

System boundaries and multifunctionality



Discussing MFA and LCA results

In this kind of studies, MFA and LCA results should be interpreted together, because:

1 A negligible flow in the MFA could contribute to most of the burdens (or the credits) in the LCA

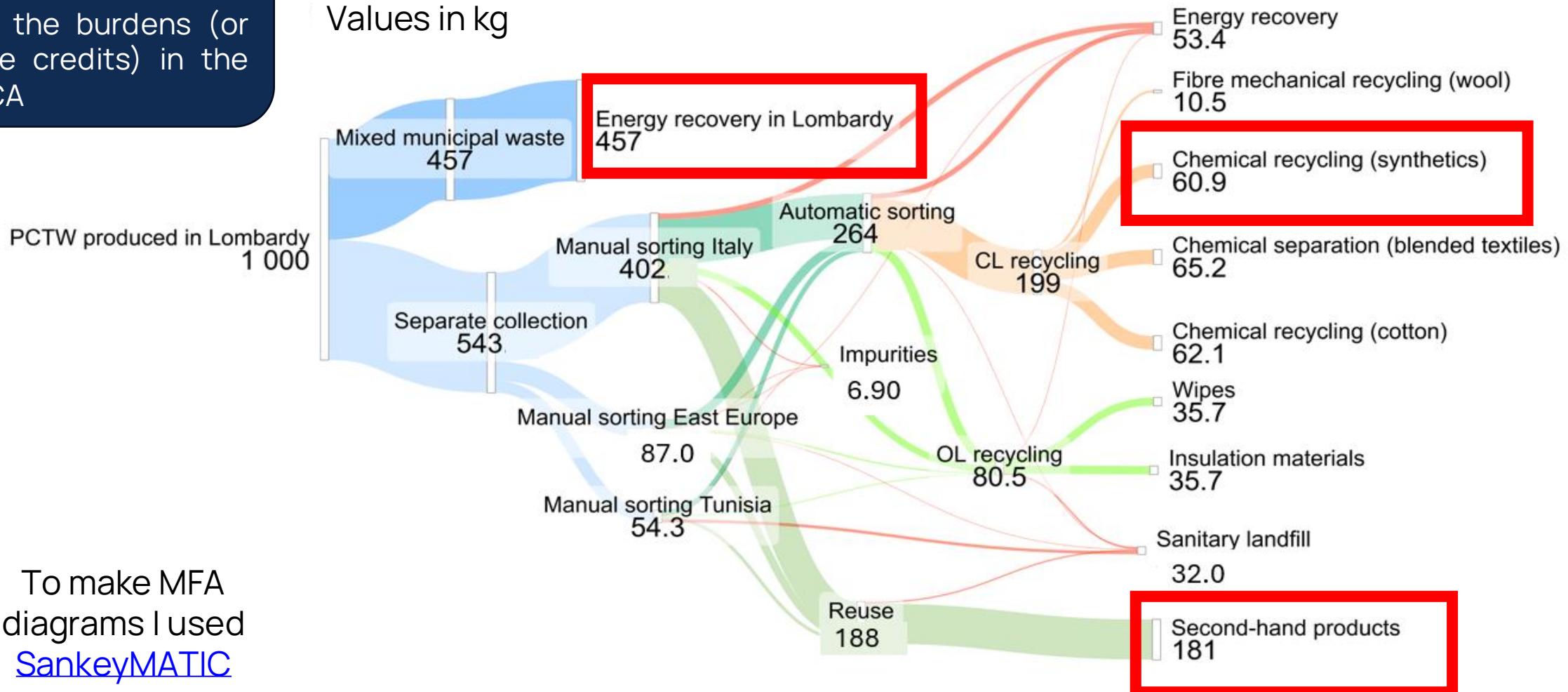
2 A variation in MFA flows represents a different management system: LCA results can show if it is better to move the system toward a treatment option or another

3 MFA represent a realistic situation to support decision-making: we are not studying single-option scenarios but integrated systems. LCA translate these «flows picture» into potential environmental impacts.

Discussing MFA and LCA results

A negligible flow in the MFA could contribute to most of the burdens (or the credits) in the LCA

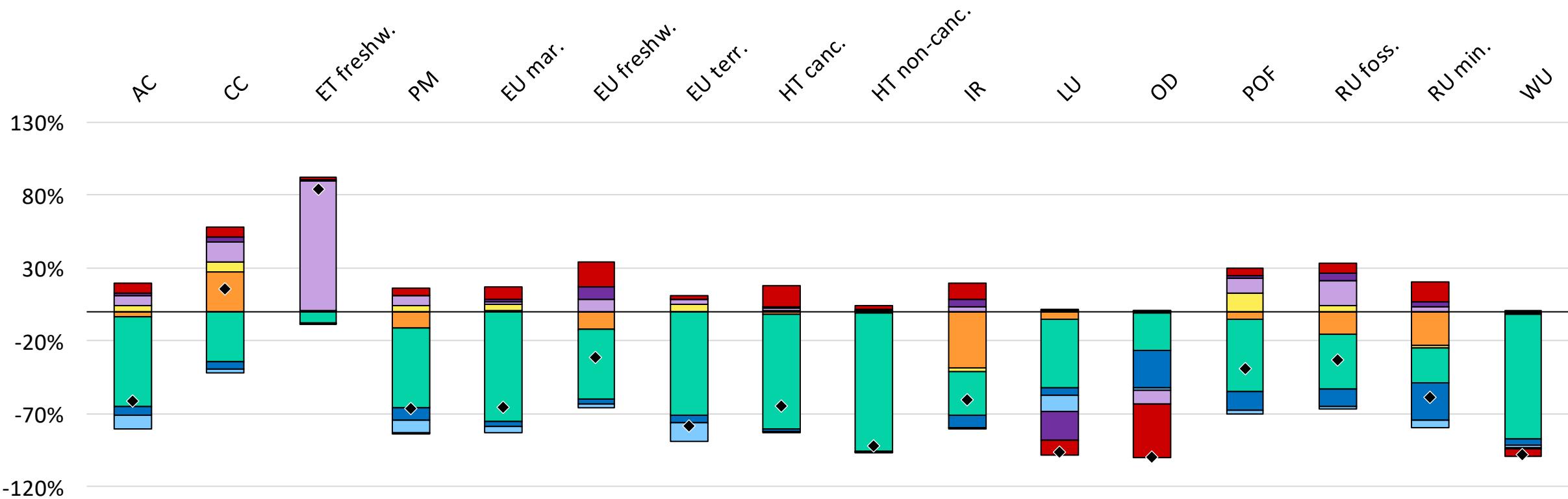
S5: future best technology solar50
Values in kg



To make MFA diagrams I used
[SankeyMATIC](#)

Discussing MFA and LCA results

Scenario 5 - Future best technology solar50



■ Alkaline hydrolysis of polycotton

■ Chemical recycling polyester ←

■ Open-loop recycling

■ Collection and sorting

◆ Net result

■ Chemical recycling cotton and viscose

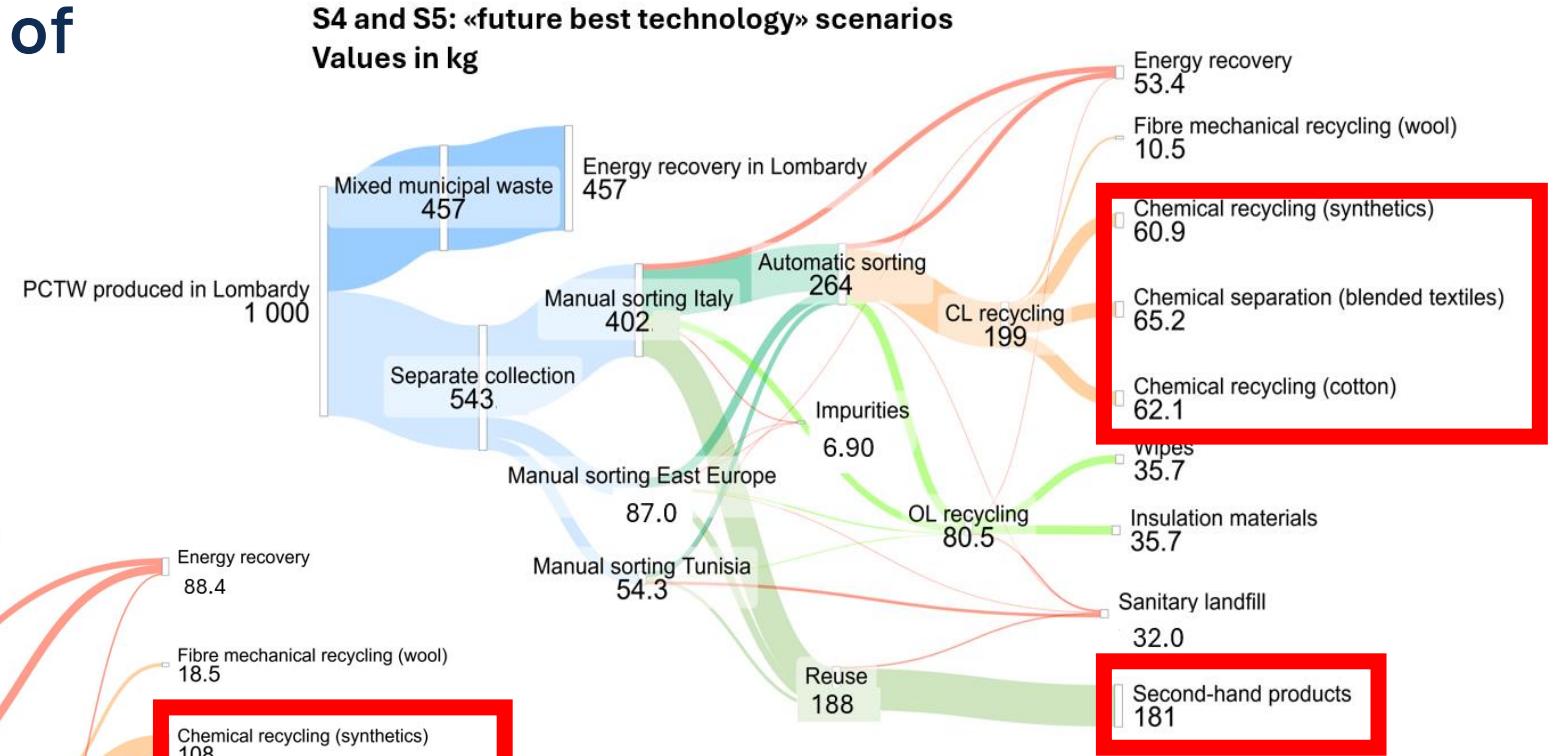
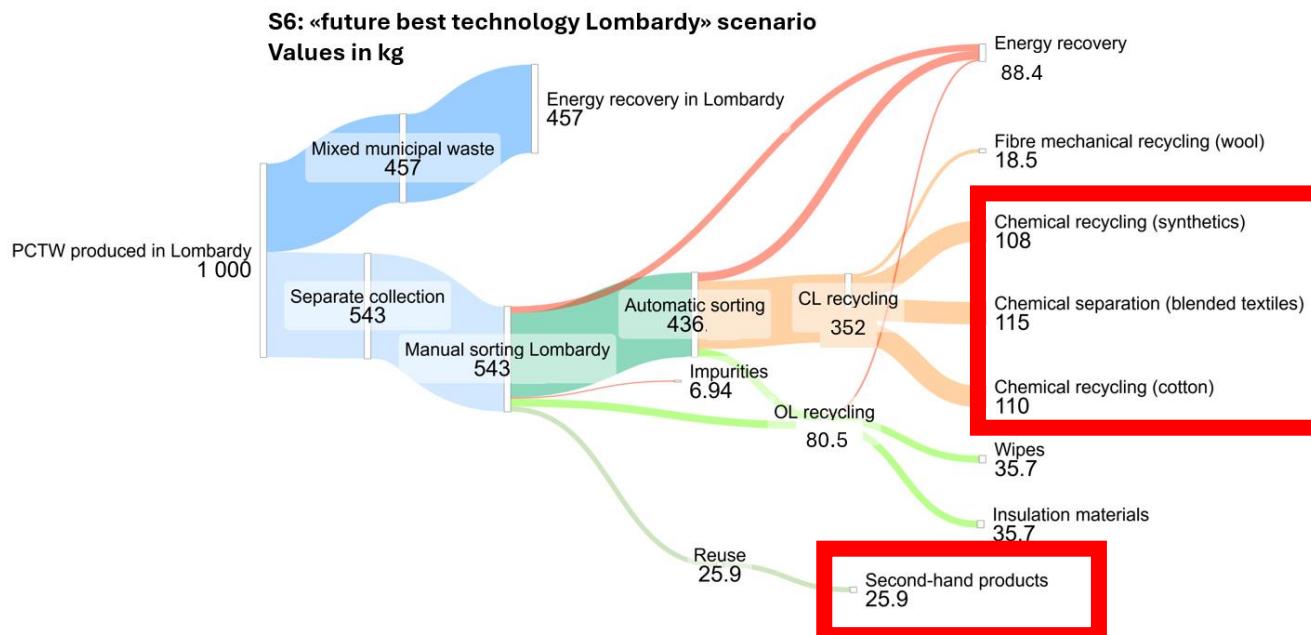
■ Mechanical closed-loop recycling

→ ■ Reuse

→ ■ Incineration with energy recovery and landfilling of PCTW in residual waste

Effects of MFA variation of LCA results

A variation in MFA flows represents a different management system: LCA results can show if it is better to move the system toward a treatment option or another



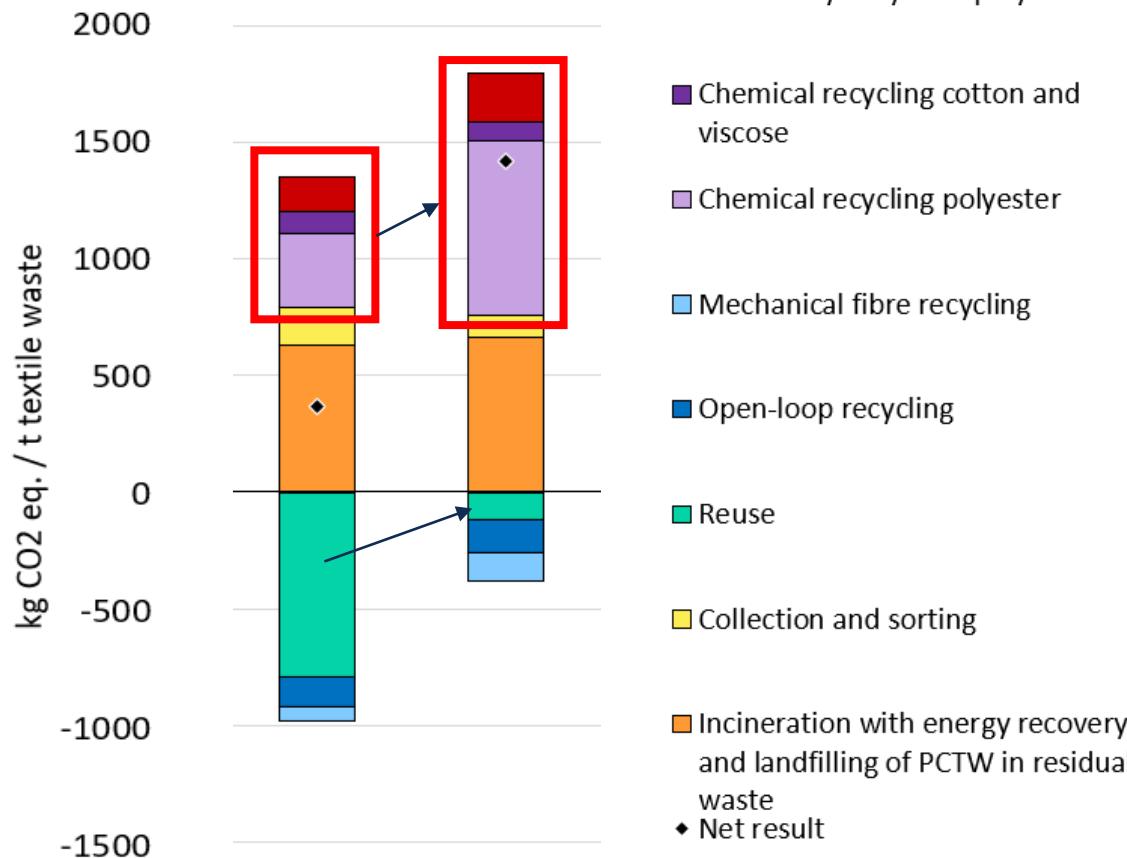
S6 includes a strong reduction in the amount of waste to reuse and an increasing in the amount of textiles to chemical recycling.

The separate collection rate, the sorting and recycling technologies and the energy mix is the same of S5.

Effects of MFA variation of LCA results

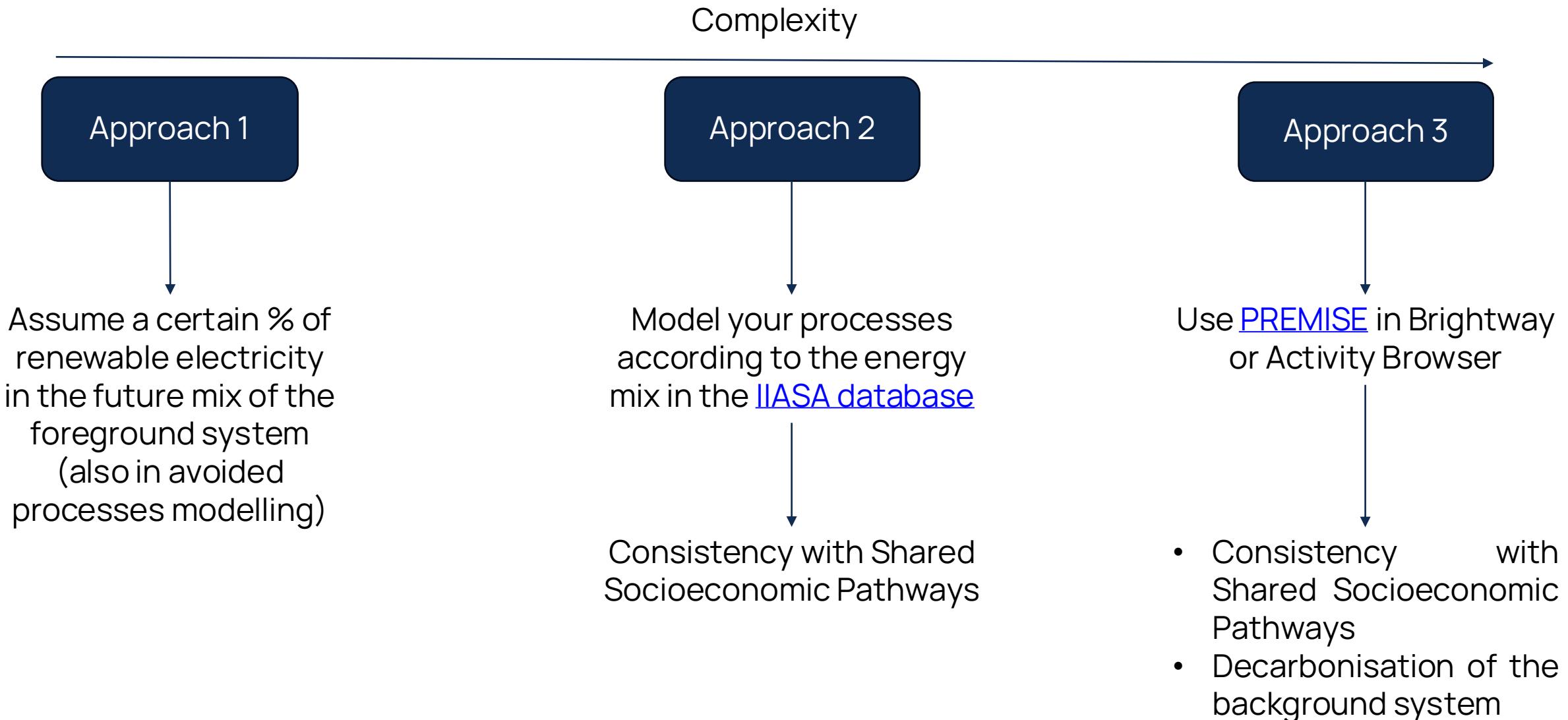
Climate Change

S5: future
technology
solar50
S6: future
technology
solar50
Lombardy



Climate Change impacts are more than doubled, due to the **reduction of reuse credits** and to the **higher burdens of chemical recycling** (due to higher amount of waste sent to chemical recycling).

Learning from experience: considering decarbonisation for future scenarios



Learning from experience: how to deal with emerging technologies

- Study carefully the technology characteristics. If you are not a specialist, talk with someone who really knows the **features and the bottlenecks of the technology**
- Look for **upscaling methodologies** to project LCI data from the lab to the industrial level, or contribute to create upscaling methodologies in your field
- Develop **sensitivity analyses** on the most important parameters and on the most uncertain aspects

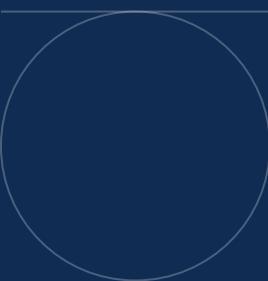
Systematic review of scale-up methods for prospective life cycle assessment of emerging technologies

Merve Erakca ^{a,b,*}, Manuel Baumann ^{a,c}, Christoph Helbig ^d, Marcel Weil ^{a,b}

From laboratory to industrial scale: a scale-up framework for chemical processes in life cycle assessment studies

Fabiano Piccinno ^{a,b}, Roland Hischier ^a, Stefan Seeger ^b, Claudia Som ^{a,*}

In my case I found that the **de-dyeing stage before textile chemical recycling** was overlooked, but its impacts were relevant.



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