



Sources

ALMA

PET bottles' closed-loop circularity

A 4th-generation family business operating across Europe

- 49 facilities in Europe
- 35 bottling sites in France
- **3 PET recycling units** (2 in France)
- More than 2,000 employees (jobs that cannot be relocated)

N°1

in volume in
France

70

years
of experience in
mineral and spring
waters and soft
drinks

13

years
of experience in
integrated PET
recycling facilities

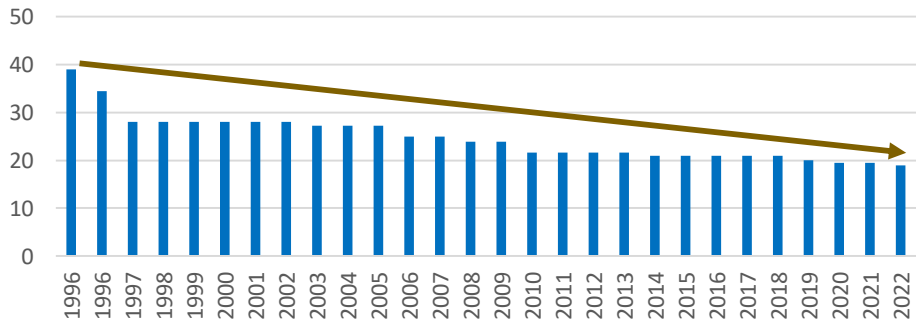
**A portfolio with a wide
range of products**

Natural waters, flavoured waters, cold teas,
sodas, fruit drinks, infusions, sports drinks



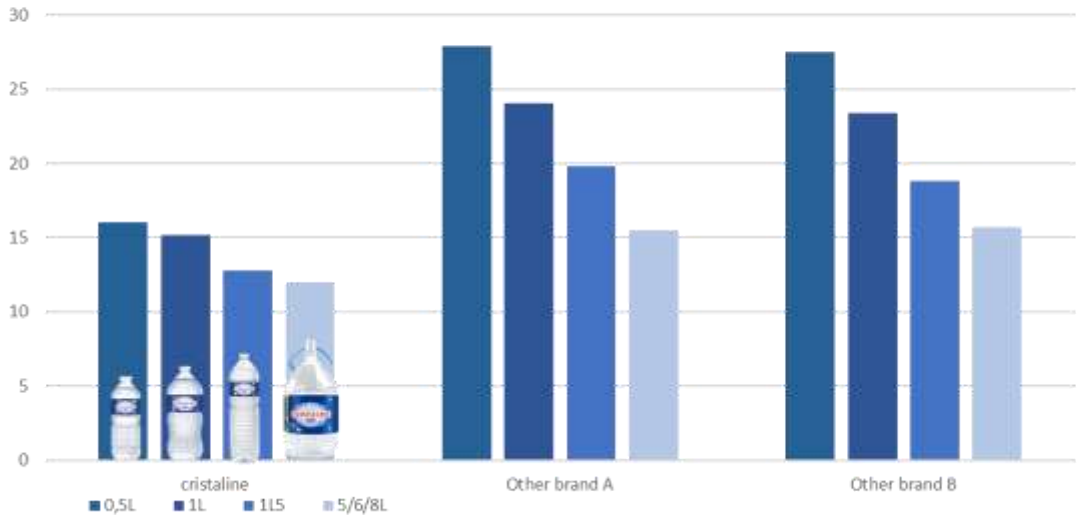
Closed-loop circular systems bolster Europe's self-sufficiency in secondary raw materials and are, ultimately, more sustainable

Weight evolution (in g PET) of the 1.5L bottle
(-54% since 1996)



DESIGNED
FOR
RECYCLING

Sources ALMA = Getting the best packaging design to fit the product
Less plastics used (PET)
(g/bottled liter)



Closed-loop circular systems bolster Europe's self-sufficiency in secondary raw materials and are, ultimately, more sustainable



We decided to go further in order to fully comply with both qualitative and quantitative aspects of recyclability.

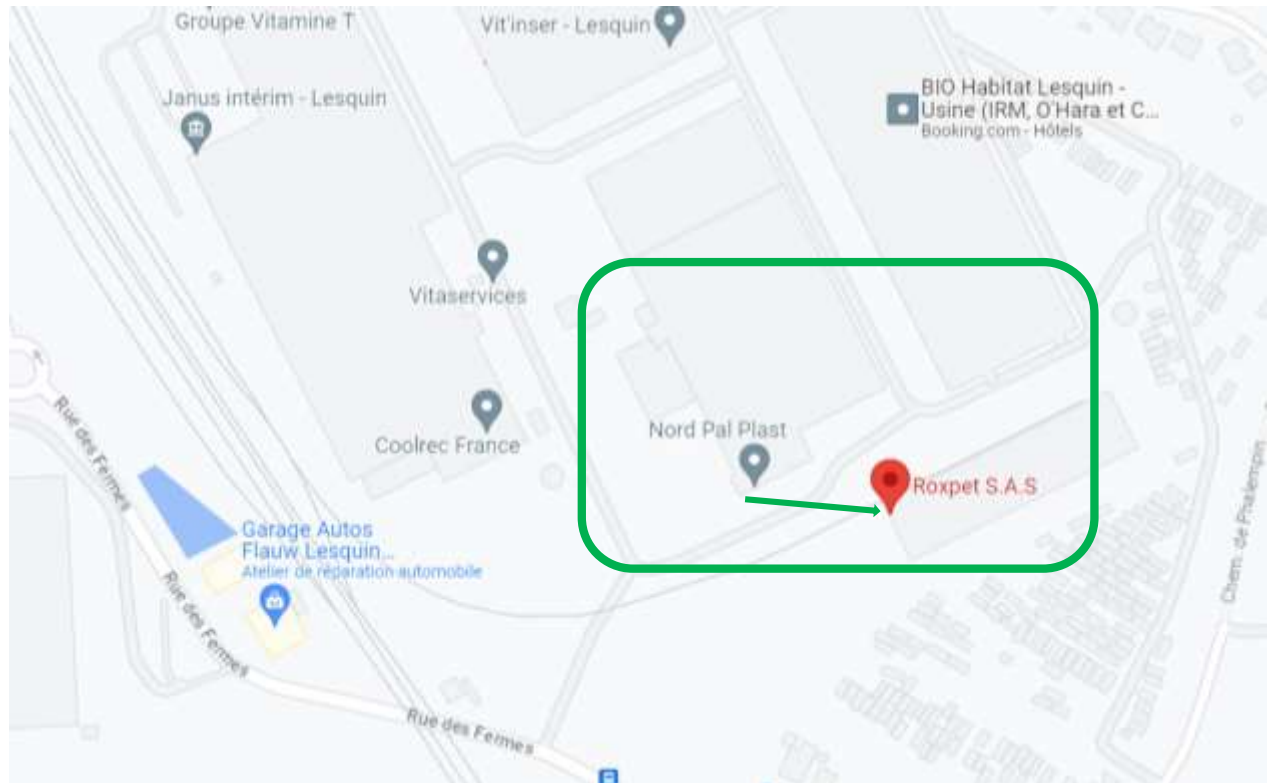
Thus, we have reduced or removed all colorants from our packaging to ensure their acceptability in sorting centers, thus ensuring their circularity into new food contact bottles.



**DESIGNED
FOR
RECYCLING**

**ROXPET Nord plant was the first Sources ALMA integrated recycling unit,
implemented in 2009:**

- △ **Integrated to Nord Pal Plast** to get direct access to high-quality flakes
- △ Manufacturing of rPET in ROXPET Nord,
15min away from bottling plants where we :
- △ Do the injection press for bottle preforms,
- △ Blow molding of preforms into bottles and the bottling of CRISTALINE



ROXPET
Sources ALMA

LESQUIN (Nord)



ROXPET plant is the first European integrated recycling and bottling center, including, within the same site:

- ♻ the manufacturing of rPET,
- ♻ the injection press for bottle preforms,
- ♻ the blow molding of preforms into bottles,
- ♻ and the bottling of our mineral waters Vichy Célestins and St-Yorre
- ♻ **The entire process is carried out without transportation, which results in significant environmental benefits.**

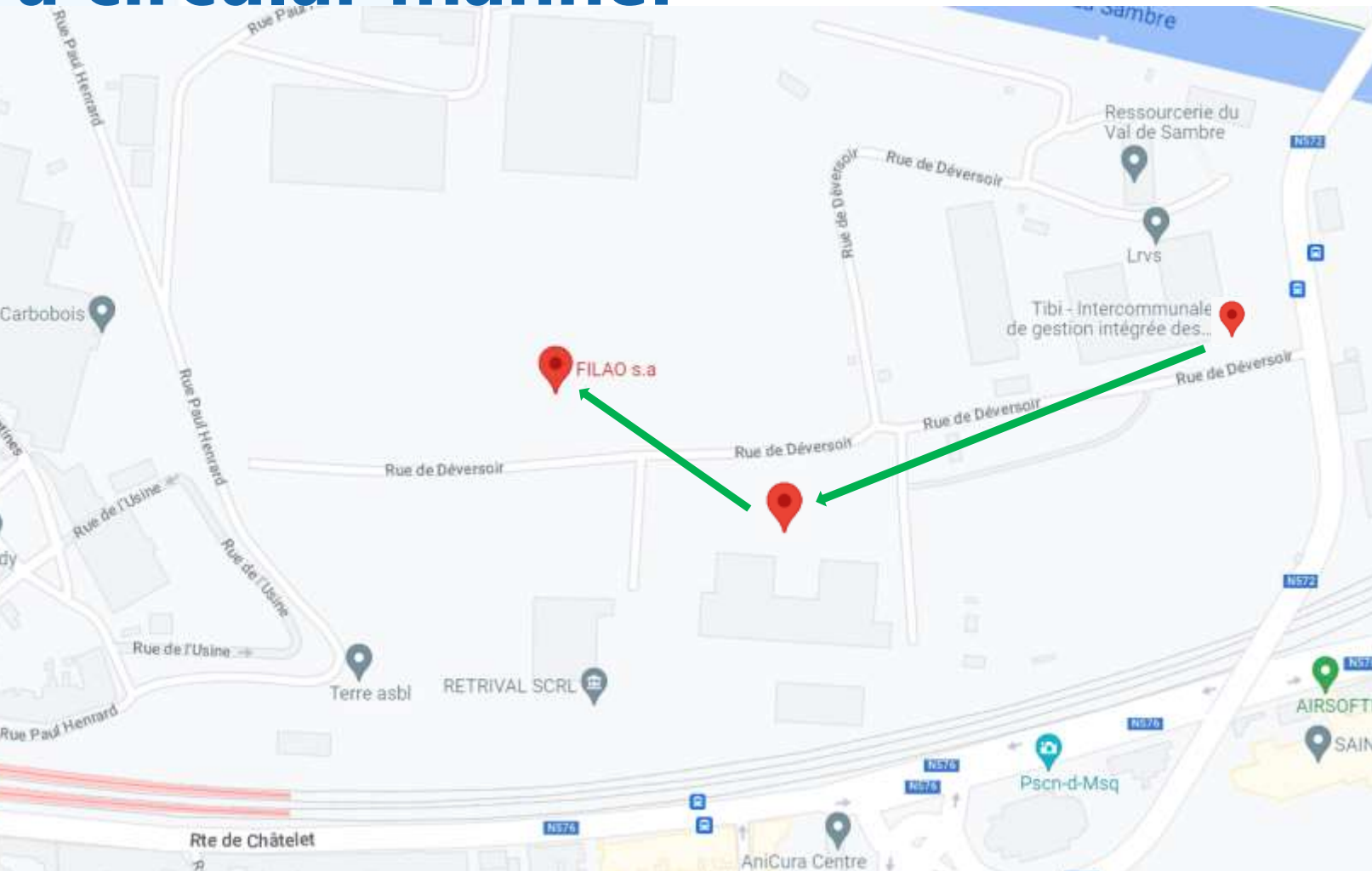
It shows that PET bottles are not a single-use plastic, their circularity has now become an industrial reality.

ROXPET
Sources ALMA

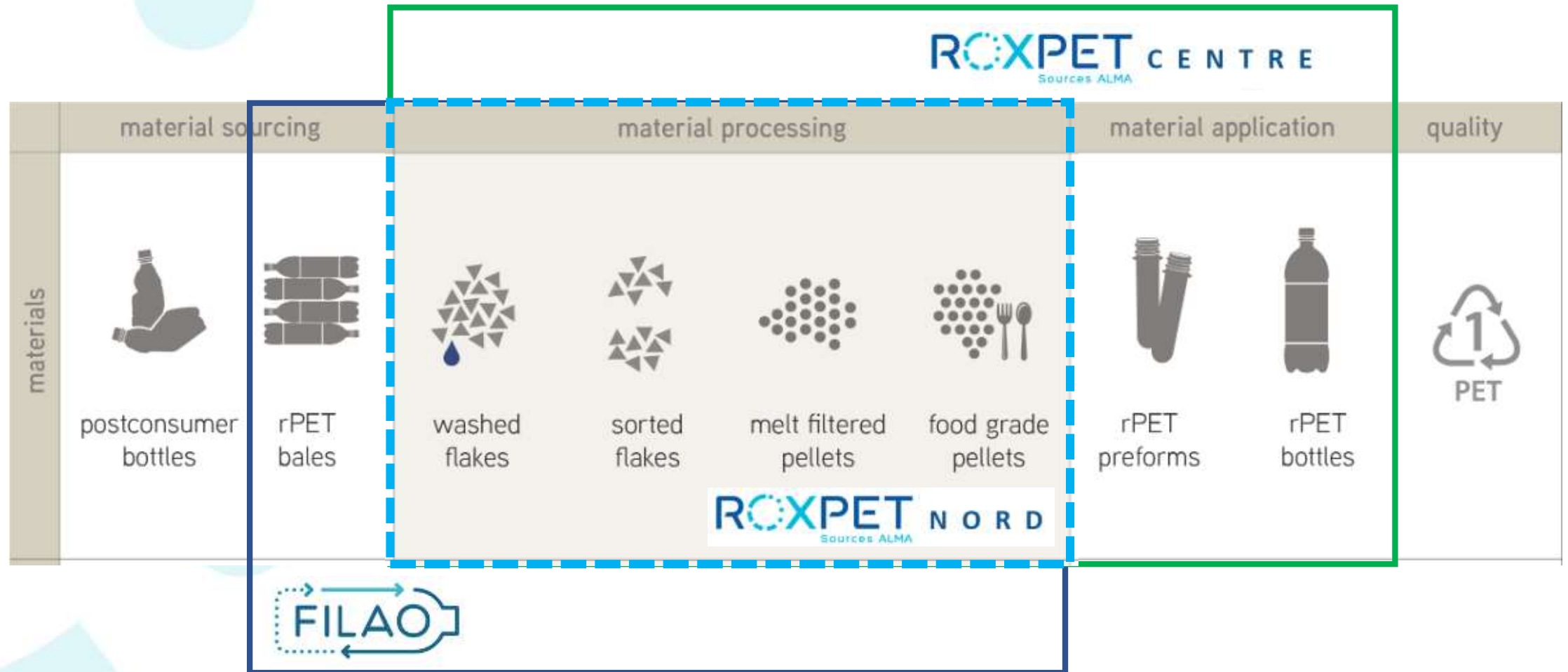
Saint-Yorre (Allier)



A unique Belgian infrastructure to recover the PET material collected from post-consumer PET bottles in a circular manner



PET BOTTLES' CLOSED-LOOP MECHANICAL RECYCLING = HIGH QUALITY RECYCLING IN AN ENVIRONNEMENTAL SOUND MANN



3 r-PET plants : 3 differencies
covering the whole process with the highest quality

TARGET: TO BE THE FIRST 100% CIRCULAR FRENCH BOTTLER BY 2025

From vision to reality:

by 2025, we will be able to **recycle 100% of the bottles** we put on the **market**



2009 : ROXPET Nord in Lesquin (France)

From flakes to food-grade rPET pellets

(eq. Tons vs



2021 : ROXPET Centre in Saint-Yorre (France)

From flakes to bottled mineral waters with 100% rPET



2023 : FILAO (ALMA & VEOLIA), in Charleroi (Belgium)

From sorted PET bottles (Belgium's blue bags) to food-grade rPET pellets

